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Page 7 IP 266 Introduction Training courses Siemens offers an extensive range of training courses for the SIMATIC STEP 5 system. For details, please contact your local Siemens branch office. Reference literature This manual deals primarily with the IP 266 positioning module. Other components of the SIMATIC S5 system are mentioned only briefly.

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[Preface How to Use This Manual](#) The S5-95U programmable controller with SINEC L2 interface can communicate with SIMATIC S5 controllers and other control devices via the SINEC L2 bus system. To use the SINEC L2 interface to its full capacity, you need detailed information. Page 9 Manual. Your attention is also drawn to the "Safety-Related Guidelines for the User" on page xi at the end of this ...

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the S5-135U programmable controller. If you do not yet have this basic knowledge, we strongly advise you read the documentation introducing the programming language STEP 5 (STEP 5 Manual , refer to Chapter 13) or take part in a course at our training center. SIEMENS provides comprehensive training for SIMATIC S5. For

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Windows® Training Ladder diagram representation on the monitor The screen space for ladder diagrams is subdivided into up to eight (8) columns and up to thirty (30) lines. The logic operation is shown in the first seven columns, the outputs in the eighth column.

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