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Place the bearing shells in the main bearing seats in the engine block and then lubricate the bearing surface with engine oil. Note: The outside of the bearing shells must not be lubricated. 2. Lift in the crankshaft. 3. Fit the thrust bearing washers. 4. Place the main bearings in the main bearing caps and fit them. Torque tighten the cap bolts to 90 Nm +90°. Note: The main bearing caps are ...

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