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Usage: Remove Pistons  
And Connecting Rods

START BY: a. remove cylinder head assembly.  
b. remove oil pan. 1. Put the engine in position on tooling (A) as shown. 2. Remove the carbon ridge from the top inside surface of the cylinders with tool (B). 3. Turn the crankshaft until the two center pistons are in the down position. 4 ...

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Camshaft START BY: a.

remove valve lifters. b.

remove timing gear

cover. 1. Put the engine

in position on tooling

(A) as shown. NOTE: To

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Keep the engine timing correct during removal and installation of the camshaft, put a mark on the teeth of the idler gear and camshaft drive gear at location (X). Put a mark on the teeth of the ...

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**Manual** Caterpillar provides detailed information on how to take your Engine apart, fix it, and put it back together. You will need this manual if your Caterpillar is broken. Also known as the Repair, Shop, Technical, IT, Overhaul manual.

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Caterpillar 3204

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